



Dart Aerospace Ltd.
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D4021-7

Job Sheet 182985



Part No: D4021-7

Job Qty: 20 ea

Part Name: Hoop



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/7/18

Job Tracking No:

Due Date: 9/14/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B SHEET 3 IPP RevA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Waterjet		DC 18/09/24
100	Waterjet	20 pcs	9/14/18	9/14/18	0.02	7.78	Waterjet1		DC 18/09/24
110	QC	20 pcs	9/14/18	9/14/18	0.00	0.00	QC2 Waterjet-3		DC 18/09/24
120	QC	20 pcs	9/14/18	9/14/18	0.00	0.00	QC8-4		38
130	Large Fab	20 pcs	9/14/18	9/14/18	0.00	10.00	Large Fab 8		DC 20/8-09-24
140	QC	20 pcs	9/14/18	9/14/18	0.00	0.00	QC5		SEP 26 2018 68
150	Packaging	20 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3 Large Fab		DC 20/8-09-24
160	QC21-SA	20 Ea	9/14/18	9/14/18	0.00	0.00	QC21		21 SEP 26 2018

Part Op 100 - 1- Cut as per dwg D4021 2- Deburr as required
Descriptions: 130 - 1- MAKE CHAMFER AS PER DWG 2- OPEN HOLES TO SIZE AS PER DWG
150 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.625X3.000	304 Bar .625 X 3.00	8.3320 ft (.4166 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304B0.625X3.000	8	13	0

Part Specifications

Specifications could not be found.

Plex 9/7/18 8:17 AM Dart.Gagnon.Michelle

M304B0.625X3.000
S107618



Container No: S113175



Part: D4021-7

Job No: 182985

Serial No/Batch: S113175

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 09/24/18

